

Date: Friday, 30/01/2009 10:09:55 AM
 User: Melanie Fauteux

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : PANEL
 Job Number : 05069
 Estimate Number : 13755
 P.O. Number :
 This Issue : 30/01/2009 S.O. No. :
 Prsht Rev. : NC
 First Issue : 11 Type : SMALL /MED FAB
 Previous Run : 45298
 Written By :
 Checked & Approved By : MF 09-01-30
 Comment : Est Rev:A 09.01.27 new issue EC verified by:JLM

Part Number : D38901
 Drawing Number : D3890 PROTOTYPE
 Project Number : N/A
 Drawing Revision : PROTO
 Material :
 Due Date : 30/01/2009 Qty: 1 Um: Each

FOR ENGINEERING USE ONLY

Additional Product

PROTOTYPE

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 MLEXS125F6002904 GE PLASTICS LEXAN SHEET



Comment: Qty.: 5.0820 sf(s)/Unit Total: 5.0820 sf(s)

GE PLASTICS LEXAN SHEET 0.125"

Batch: 109455 HB 9-1-30

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3890

Dwg Rev: PROTO HB 9-1-30

Prog Rev: TYPE



2- Deburr if necessary

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



HB 9-1-30

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



**ENGINEERING
APPROVAL**

Comment: SECOND CHECK

CP 09.02.06

5.0 PACKAGING 1 PACKAGING RESOURCE #1

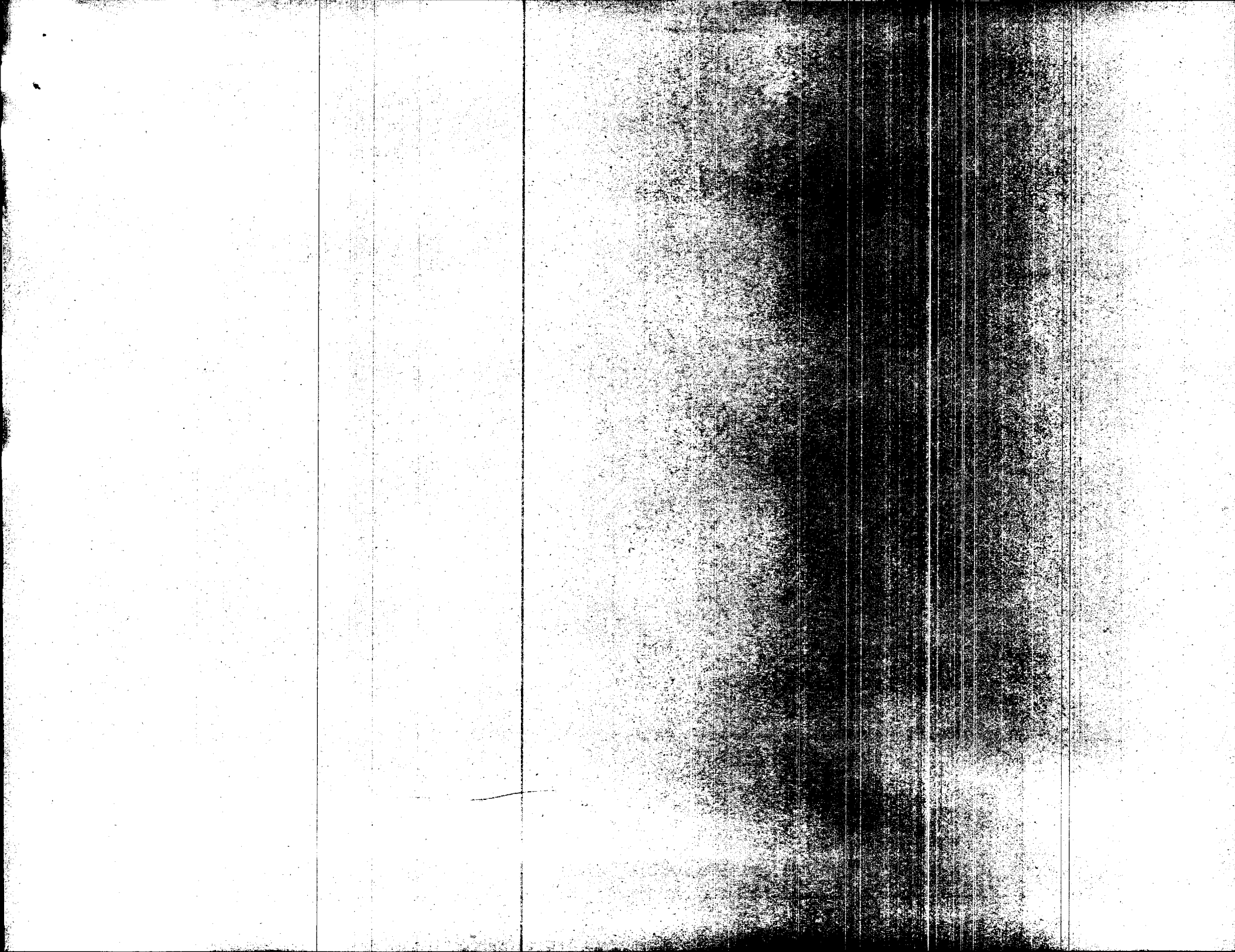


Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

FOR ENG USE ONLY CP 09.02.06



Date: Friday, 30/01/2009 10:09:55 AM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PANEL

Job Number: 05069

Part Number: D38901

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/02/10 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



00279A ✓
mf 09-02-09

PROTOTYPE REQUEST FORM

DART Aerospace Ltd.

Product #: D350-766

Job #: 00279A

Date: 09.01.29

Product Name: 350 Baggage Protectors

Requested By: CP

Design Manager Approval: 

Quantity	Part Number	Category	Description	Drawing Date	Material Cert Req'd?	Due Date	Comments	Date Completed
1	D3890-1	SF	PANEL	09.01.29	N	ASAP	Need qty(1), new dxf	

Pi

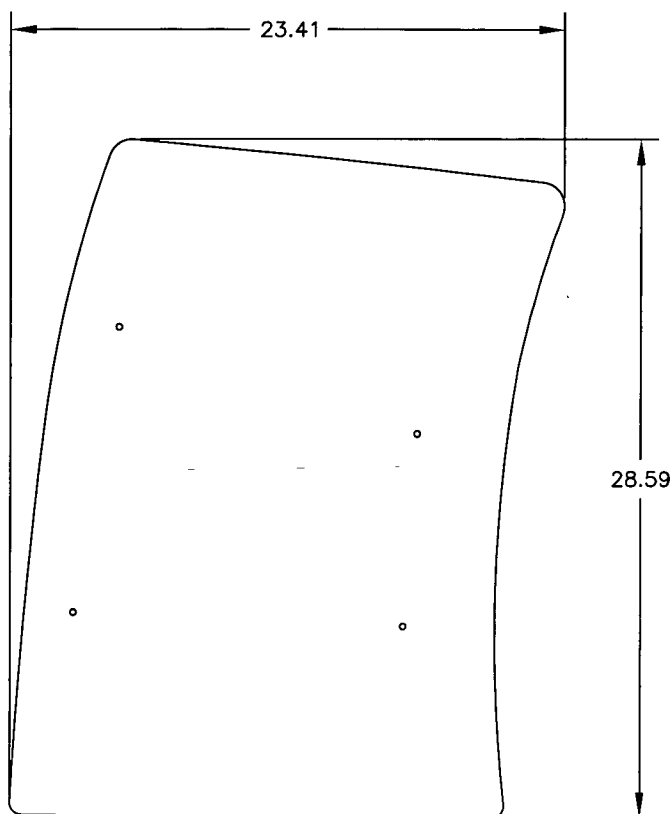
PROTOTYPE

ISSUED
NG

DESIGN	DRAWN BY <i>gp</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3890	REV. A SHEET 1 OF 1
DATE 09.01.29	TITLE PANEL		SCALE NTS

PROTOTYPE
PLEASE RETURN ALL ISSUED
DATA TO ENGINEERING

gp 09.01.29



D3890-1 PANEL

- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK
TEXTURED SIDE UP (REF DART SPEC MLEXS.125-F60029-04)
MACHINE PER DWG FILE "D3890-1A.DXF"

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